



# STARCH, SOLUBLE, REAGENT (ACS)

## GFS CHEMICALS INC

Version No: 3.2

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Chemwatch Hazard Alert Code: 0

Initial Date: 26/10/2022

Revision Date: 05/03/2025

Print Date: 04/03/2026

L.GHS.AUS.EN

### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### Product Identifier

|                               |                                          |
|-------------------------------|------------------------------------------|
| Product name                  | STARCH, SOLUBLE, REAGENT (ACS)           |
| Chemical Name                 | Not Available                            |
| Synonyms                      | STARCH INDICATOR POWDER; MODIFIED STARCH |
| Chemical formula              | C12H22O11                                |
| Other means of identification | Not Available                            |
| CAS number                    | 9005-84-9                                |

#### Relevant identified uses of the substance or mixture and uses advised against

|                          |                                                                                                           |
|--------------------------|-----------------------------------------------------------------------------------------------------------|
| Relevant identified uses | professional, scientific and technical activities other professional, scientific and technical activities |
|--------------------------|-----------------------------------------------------------------------------------------------------------|

#### Details of the manufacturer or importer of the safety data sheet

|                         |                                                                   |
|-------------------------|-------------------------------------------------------------------|
| Registered company name | GFS CHEMICALS INC                                                 |
| Address                 | 155 Hidden Ravines Dr., Powell OH 43065 Columbus OH United States |
| Telephone               | +1 740-881-5501                                                   |
| Fax                     | Not Available                                                     |
| Website                 | <a href="http://www.gfschemicals.com">www.gfschemicals.com</a>    |
| Email                   | service@gfschemicals.com                                          |

#### Emergency telephone number

|                                     |                                |
|-------------------------------------|--------------------------------|
| Association / Organisation          | Chemtrec                       |
| Emergency telephone number(s)       | (800)262-8200 (US)             |
| Other emergency telephone number(s) | +1-703-741-550 (International) |

### SECTION 2 Hazards identification

#### Classification of the substance or mixture

|                               |                                                                                                                                     |
|-------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| Poisons Schedule              | Not Applicable                                                                                                                      |
| Classification <sup>[1]</sup> | Non hazardous                                                                                                                       |
| Legend:                       | 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

#### Label elements

|                     |                |
|---------------------|----------------|
| Hazard pictogram(s) | Not Applicable |
|---------------------|----------------|

## STARCH, SOLUBLE, REAGENT (ACS)

Signal word

Not Applicable

**Hazard statement(s)**

Not Applicable

**Precautionary statement(s) Prevention**

Not Applicable

**Precautionary statement(s) Response**

Not Applicable

**Precautionary statement(s) Storage**

Not Applicable

**Precautionary statement(s) Disposal**

Not Applicable

No further product hazard information.

**SECTION 3 Composition / information on ingredients****Substances**

| CAS No    | %[weight] | Name                   |
|-----------|-----------|------------------------|
| 9005-84-9 | 100       | <u>starch, soluble</u> |

**Legend:** 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; \* EU IOELVs available

**Mixtures**

See section above for composition of Substances

**SECTION 4 First aid measures****Description of first aid measures**

|                     |                                                                                                                                                                                                                                                                                                       |
|---------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Eye Contact</b>  | If this product comes in contact with eyes: <ul style="list-style-type: none"> <li>▶ Wash out immediately with water.</li> <li>▶ If irritation continues, seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul> |
| <b>Skin Contact</b> | If skin or hair contact occurs: <ul style="list-style-type: none"> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>                                                                                         |
| <b>Inhalation</b>   | <ul style="list-style-type: none"> <li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▶ Other measures are usually unnecessary.</li> </ul>                                                                                                           |
| <b>Ingestion</b>    | <ul style="list-style-type: none"> <li>▶ Immediately give a glass of water.</li> <li>▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>                                                                                                 |

**Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

**SECTION 5 Firefighting measures****Extinguishing media**

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

**Special hazards arising from the substrate or mixture**

|                             |                                                                                                                                          |
|-----------------------------|------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Fire Incompatibility</b> | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|------------------------------------------------------------------------------------------------------------------------------------------|

**Advice for firefighters**

|                      |                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Fire Fighting</b> | <ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▶ Use fire fighting procedures suitable for surrounding area.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> </ul> |
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|-----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                       | <ul style="list-style-type: none"> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> <li>▶ Equipment should be thoroughly decontaminated after use.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Fire/Explosion Hazard | <p>For starch/ air mixtures</p> <p>Starch is a class St1 dust at normal moisture level:</p> <p>Minimum Ignition Temperature (MIE): &gt;30 mJ at normal moisture level</p> <p>Pmax 9.5 Bar</p> <p>Kst 170 bar.m/s</p> <p>Layer Ignition Temperature: &gt;450 deg C</p> <p>Autoignition Temperature: 170 deg C (above this temperature starch will self-heat)</p> <p>Dust Explosion Hazard Class 1</p> <p>Dusts fall into one of three Kst* classes. Class 1 dusts; Kst 1-200 m3/sec; Class 2 dusts; 201-299 m3/sec. Class 3 dusts; Kst 300 or more. Most agricultural dusts (grains, flour etc.) are Class 1; pharmaceuticals and other speciality chemicals are typically Class 1 or 2; most unoxidised metallic dusts are Class 3. The higher the Kst, the more energetically the dust will burn and the greater is the explosion risk and the greater is the speed of the explosion..</p> <p>Standard test conditions, used to derive the Kst, are representative of industrial conditions, but do not represent an absolute worst case. Increased levels of turbulence increase the speed of the explosion dramatically.</p> <p>* Kst - a normalised expression of the burning dust pressure rise rate over time.</p> <p>Dusts with Minimum Ignition Energies (MIEs) ranging between 20 and 100 mJ may be sensitive to ignition. They require that:</p> <ul style="list-style-type: none"> <li>· plant is grounded</li> <li>· personnel might also need to be grounded</li> <li>· the use of high resistivity materials (such as plastics) should be restricted or avoided during handling or in packaging</li> </ul> <p>The majority of ignition accidents occur within or below this range.</p> <p>The MIE of a dust/air mix depends on the particle size the water content and the temperature of the dust. The finer and the dryer the dust the lower the MIE. Higher temperatures cause lower MIE and an increased risk of dust explosion.</p> <p>Quoted values for MIE generally are only representative. Characteristics may change depending upon the process and conditions of use or any changes made to the dust during use, including further grinding or mixing with other products. In order to obtain more specific data for dust, as used, it is recommended that further characterisation testing is performed.</p> <ul style="list-style-type: none"> <li>▶ Solid which exhibits difficult combustion or is difficult to ignite.</li> <li>▶ Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion.</li> <li>▶ Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited; once initiated larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.</li> <li>▶ A dust explosion may release large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.</li> <li>▶ Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large scale explosions have resulted from chain reactions of this type.</li> <li>▶ Dry dust can also be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.</li> <li>▶ Build-up of electrostatic charge may be prevented by bonding and grounding.</li> <li>▶ Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.</li> <li>▶ All movable parts coming in contact with this material should have a speed of less than 1-metre/sec.</li> </ul> <p>Combustion products include:</p> <ul style="list-style-type: none"> <li>· carbon monoxide (CO)</li> <li>· carbon dioxide (CO2)</li> <li>· other pyrolysis products typical of burning organic material.</li> </ul> <p>May emit clouds of acrid smoke</p> |
| HAZCHEM               | Not Applicable                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |

## SECTION 6 Accidental release measures

## Personal precautions, protective equipment and emergency procedures

See section 8

## Environmental precautions

See section 12

## Methods and material for containment and cleaning up

|              |                                                                                                                                                                                                                                                           |
|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Minor Spills | <ul style="list-style-type: none"> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid contact with skin and eyes.</li> <li>▶ Wear impervious gloves and safety glasses.</li> <li>▶ Use dry clean up procedures and avoid generating dust.</li> </ul> |
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|              | <ul style="list-style-type: none"> <li>▶ Vacuum up (consider explosion-proof machines designed to be grounded during storage and use).</li> <li>▶ Do NOT use air hoses for cleaning</li> <li>▶ Place spilled material in clean, dry, sealable, labelled container.</li> </ul>                                                                                                                                                                                                                                                                                                                                                            |
| Major Spills | <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Control personal contact with the substance, by using protective equipment and dust respirator.</li> <li>▶ Prevent spillage from entering drains, sewers or water courses.</li> <li>▶ Avoid generating dust.</li> <li>▶ Sweep, shovel up. Recover product wherever possible.</li> <li>▶ Put residues in labelled plastic bags or other containers for disposal.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul> |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### Precautions for safe handling

|                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
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| Safe handling     | <p>In general personnel handling this material and all conducting equipment should be electrically earthed or grounded. Consideration should be given to avoiding the use of insulating plastics.</p> <p>Bulk bags (FIBC) used to contain this material should be Type C or Type D. Type C bags must be electrically grounded before powder is charged to or discharged from the bag.</p> <p>Bag filters used to scavenge dust from material handling processes should be conductive and electrically grounded during use. If metal or fibre drums are used to contain this product, make certain that the metal parts are bonded to the filling equipment and grounded. This material can become readily charged in most/ many operations.</p> <ul style="list-style-type: none"> <li>▶ Limit all unnecessary personal contact.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ When handling, <b>DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> <li>▶ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)</li> <li>▶ Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.</li> <li>▶ Establish good housekeeping practices.</li> <li>▶ Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.</li> <li>▶ Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According to NFPA Standard 654, dust layers 1/32 in. (0.8 mm) thick can be sufficient to warrant immediate cleaning of the area.</li> <li>▶ Do not use air hoses for cleaning.</li> <li>▶ Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used.</li> <li>▶ Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition.</li> <li>▶ Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance.</li> <li>▶ Do not empty directly into flammable solvents or in the presence of flammable vapors.</li> <li>▶ The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges.</li> </ul> <p>Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.</p> <ul style="list-style-type: none"> <li>▶ <b>Do NOT cut, drill, grind or weld such containers.</b></li> <li>▶ In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.</li> </ul> |
| Other information | <ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store in a cool, dry area protected from environmental extremes.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul> <p>For major quantities:</p> <ul style="list-style-type: none"> <li>▶ Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams).</li> <li>▶ Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |

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## STARCH, SOLUBLE, REAGENT (ACS)

## Conditions for safe storage, including any incompatibilities

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|-------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Suitable container      | <ul style="list-style-type: none"> <li>▶ Lined metal can, lined metal pail/ can.</li> <li>▶ Plastic pail.</li> <li>▶ Polyliner drum.</li> <li>▶ Packing as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Storage incompatibility | <p>Avoid contamination of water, foodstuffs, feed or seed.</p> <p>Dilute solutions of all sugars are subject to fermentation, either by yeast or by other microorganisms or enzymes derived from these, producing gases which can pressurise and burst sealed containers.</p> <p>Some microorganisms will produce hydrogen or methane, adding a fire and explosion hazard.</p> <p>Reducing sugar-based material.</p> <p>Autooxidation of reducing sugars may produce up to 3000 ppm carbon monoxide under moderately alkaline conditions. High pH aqueous solutions of saccharides (aldoses, ketoses) or polysaccharides based on these sugars may generate hazardous atmospheres in confined spaces.</p> <p>Reducing sugars contain an aldehyde or free hemiacetal in the open-chain form. Sugars with ketone groups in their open chain form are capable of isomerising via a series of tautomeric shifts to produce an aldehyde group in solution. Therefore, ketone-bearing sugars like fructose are considered reducing sugars but it is the isomer containing an aldehyde group which is reducing since ketones cannot be oxidized without decomposition of the sugar.</p> <p>Many disaccharides, like lactose and maltose, also have a reducing form, as one of the two units may have an open-chain form with an aldehyde group. However, sucrose and trehalose, in which the anomeric carbons of the two units are linked together, are non-reducing disaccharides since neither of the rings is capable of opening.</p> <p>In glucose polymers such as starch and starch-derivatives like glucose syrup, maltodextrin and dextrin the macromolecule begins with a reducing sugar, a free aldehyde. More hydrolysed starch contains more reducing sugars. The percentage of reducing sugars present in these starch derivatives is called dextrose equivalent (DE).</p> <ul style="list-style-type: none"> <li>▶ Avoid reaction with oxidising agents</li> </ul> |

## SECTION 8 Exposure controls / personal protection

## Control parameters

## Occupational Exposure Limits (OEL)

## INGREDIENT DATA

Not Available

## MATERIAL DATA

For starch:

The only adverse health effect associated with occupational exposure to starch is a mild dermatitis. The TLV-TWA is identical to a "nuisances-dust" value.

32maa

## Exposure controls

|                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
|----------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Appropriate engineering controls | <p>Assess operations based upon available dust explosion information to determine the suitability of preventative or protective systems as precautionary measures against possible dust explosions. If prevention is not possible, consider protection by use of containment, venting or suppression of dust handling equipment. Where explosion venting is considered to be the most appropriate method of protection, vent areas should preferably be calculated based on K<sub>st</sub> rather than an St value. If nitrogen purging is considered as the protective system, it must operate with an oxygen level below the limiting oxygen concentration. The system should include an oxygen monitoring and shut-down facility in the event of excessive oxygen being detected.</p> <p>The maximum surface temperature of enclosures potentially exposed to this material should be based on values obtained by taking 2/3 of the minimum ignition temperature (MIE) of the dust cloud. The effect of dust layers should be reviewed.</p> <p>An isolated (insulated) human body can readily produce electrostatic discharges in excess of 50 mJ, but have been recorded up to 100 mJ.</p> <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.</p> <ul style="list-style-type: none"> <li>▶ Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates are relatively large, a certain proportion will be powdered by mutual friction.</li> <li>▶ If in spite of local exhaust an adverse concentration of the substance in air could occur, respiratory protection should be considered.</li> </ul> <p>Such protection might consist of:</p> <p>(a): particle dust respirators, if necessary, combined with an absorption cartridge;</p> <p>(b): filter respirators with absorption cartridge or canister of the right type;</p> <p>(c): fresh-air hoods or masks.</p> <p>Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> |
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|-----------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|
|                                                                       | Type of Contaminant:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Air Speed:                       |
|                                                                       | direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 1-2.5 m/s (200-500 f/min.)       |
|                                                                       | grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 2.5-10 m/s (500-2000 f/min.)     |
|                                                                       | Within each range the appropriate value depends on:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                  |
|                                                                       | Lower end of the range                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Upper end of the range           |
| Individual protection measures, such as personal protective equipment | 1: Room air currents minimal or favourable to capture                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 1: Disturbing room air currents  |
|                                                                       | 2: Contaminants of low toxicity or of nuisance value only.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 2: Contaminants of high toxicity |
|                                                                       | 3: Intermittent, low production.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 3: High production, heavy use    |
|                                                                       | 4: Large hood or large air mass in motion                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 4: Small hood-local control only |
|                                                                       | Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 f/min) for extraction of crusher dusts generated 2 metres distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                  |
| Eye and face protection                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                  |
| Skin protection                                                       | See Hand protection below                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                  |
| Hands/feet protection                                                 | <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> <li>· Excellent when breakthrough time &gt; 480 min</li> <li>· Good when breakthrough time &gt; 20 min</li> <li>· Fair when breakthrough time &lt; 20 min</li> <li>· Poor when glove material degrades</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> |                                  |

Continued...

## STARCH, SOLUBLE, REAGENT (ACS)

|                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|-------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                         | <p>Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.</p> <ul style="list-style-type: none"> <li>▶ polychloroprene.</li> <li>▶ nitrile rubber.</li> <li>▶ butyl rubber.</li> <li>▶ fluorocautchouc.</li> <li>▶ polyvinyl chloride.</li> </ul> <p>Gloves should be examined for wear and/ or degradation constantly.</p> |
| <b>Body protection</b>  | See Other protection below                                                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>Other protection</b> | <p>No special equipment needed when handling small quantities.</p> <p><b>OTHERWISE:</b></p> <ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ Barrier cream.</li> <li>▶ Eyewash unit.</li> </ul>                                                                                                                                                                                                                                    |

## Respiratory protection

Type -P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|------------------------|
| up to 10 x ES                      | P1<br>Air-line*      | -<br>-               | PAPR-P1<br>-           |
| up to 50 x ES                      | Air-line**           | P2                   | PAPR-P2                |
| up to 100 x ES                     | -                    | P3                   | -                      |
|                                    |                      | Air-line*            | -                      |
| 100+ x ES                          | -                    | Air-line**           | PAPR-P3                |

\* - Negative pressure demand \*\* - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

## SECTION 9 Physical and chemical properties

## Information on basic physical and chemical properties

|                                                     |                |                                                |                |
|-----------------------------------------------------|----------------|------------------------------------------------|----------------|
| <b>Appearance</b>                                   | Not Available  |                                                |                |
| <b>Physical state</b>                               | Solid          | <b>Relative density (Water = 1)</b>            | Not Available  |
| <b>Odour</b>                                        | Not Available  | <b>Partition coefficient n-octanol / water</b> | Not Available  |
| <b>Odour threshold</b>                              | Not Available  | <b>Auto-ignition temperature (°C)</b>          | Not Available  |
| <b>pH (as supplied)</b>                             | Not Available  | <b>Decomposition temperature (°C)</b>          | Not Available  |
| <b>Melting point / freezing point (°C)</b>          | Not Available  | <b>Viscosity (cSt)</b>                         | Not Available  |
| <b>Initial boiling point and boiling range (°C)</b> | Not Available  | <b>Molecular weight (g/mol)</b>                | Not Available  |
| <b>Flash point (°C)</b>                             | Not Available  | <b>Taste</b>                                   | Not Available  |
| <b>Evaporation rate</b>                             | Not Available  | <b>Explosive properties</b>                    | Not Available  |
| <b>Flammability</b>                                 | Not Applicable | <b>Oxidising properties</b>                    | Not Available  |
| <b>Upper Explosive Limit (%)</b>                    | Not Available  | <b>Surface Tension (dyn/cm or mN/m)</b>        | Not Applicable |

Continued...

## STARCH, SOLUBLE, REAGENT (ACS)

|                                                |               |                                                     |               |
|------------------------------------------------|---------------|-----------------------------------------------------|---------------|
| Lower Explosive Limit (%)                      | Not Available | Volatile Component (%vol)                           | Not Available |
| Vapour pressure (kPa)                          | Not Available | Gas group                                           | Not Available |
| Solubility in water                            | Miscible      | pH as a solution (1%)                               | Not Available |
| Vapour density (Air = 1)                       | Not Available | VOC g/L                                             | Not Available |
| Heat of Combustion (kJ/g)                      | Not Available | Ignition Distance (cm)                              | Not Available |
| Flame Height (cm)                              | Not Available | Flame Duration (s)                                  | Not Available |
| Enclosed Space Ignition Time Equivalent (s/m3) | Not Available | Enclosed Space Ignition Deflagration Density (g/m3) | Not Available |

## SECTION 10 Stability and reactivity

|                                    |                                                                           |
|------------------------------------|---------------------------------------------------------------------------|
| Reactivity                         | See section 7                                                             |
| Chemical stability                 | Product is considered stable and hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7                                                             |
| Conditions to avoid                | See section 7                                                             |
| Incompatible materials             | See section 7                                                             |
| Hazardous decomposition products   | See section 5                                                             |

## SECTION 11 Toxicological information

## Information on toxicological effects

|                                      |                                                                   |
|--------------------------------------|-------------------------------------------------------------------|
| a) Acute Toxicity                    | Based on available data, the classification criteria are not met. |
| b) Skin Irritation/Corrosion         | Based on available data, the classification criteria are not met. |
| c) Serious Eye Damage/Irritation     | Based on available data, the classification criteria are not met. |
| d) Respiratory or Skin sensitisation | Based on available data, the classification criteria are not met. |
| e) Mutagenicity                      | Based on available data, the classification criteria are not met. |
| f) Carcinogenicity                   | Based on available data, the classification criteria are not met. |
| g) Reproductivity                    | Based on available data, the classification criteria are not met. |
| h) STOT - Single Exposure            | Based on available data, the classification criteria are not met. |
| i) STOT - Repeated Exposure          | Based on available data, the classification criteria are not met. |
| j) Aspiration Hazard                 | Based on available data, the classification criteria are not met. |

|           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Inhaled   | The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Ingestion | <p>Starch has such a low oral acute toxicity that rats given 10-20% of their body weight, show only minimal effects. This may not be true of modified starches but given their use in foods as stabilisers and thickeners, there is probably little cause for concern. An abnormal craving for starch (amylophagia), during pregnancy, is recognised as a common form of eating disorder in certain localities. In one study the incidence was as high as 35%. Some women retain the habit for years and may ingest several kilograms of starch daily.</p> <p>Since starch, in such "addicts", accounts for the bulk of the diet, the commonly observed <b>iron-deficiency anaemia</b> is probably the result of the practice and not its cause. Less common complications include parotid gland enlargement and partial intestinal obstruction due to starch concretions (gastroliths). Withdrawal reverse these sequelae.</p> <p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.</p> <p>Polysaccharides are not substantially absorbed from the gastrointestinal tract but may produce a laxative effect. Larger doses may produce intestinal obstruction or stomach concretions.</p> <p>Large quantities of the substituted polysaccharide, methylcellulose (as with other bulk laxatives), may temporarily increase flatulence. Oesophageal obstruction, by swelling, may occur if the material is swallowed dry.</p> <p>Doses of 3-9 gm hydroxypropylcellulose, fed to human subjects, at least one week apart, were eliminated within 96 hours. Animals fed on diets containing 3% or less, experienced no adverse effects. Higher levels produced malnutrition due to excessive bulk but caused no organic damage. In one dog, an oral dose of hydroxypropylcellulose produced diarrhoea and blood cell depression.</p> <p>Ingestion of hetastarch (hydroxyethyl amylopectin) has reportedly produced fever, chills, urticaria and salivary gland enlargement. Several of these effects may be due to contamination by other naturally occurring macromolecules extracted from</p> |

Continued...

## STARCH, SOLUBLE, REAGENT (ACS)

|                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|---------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                     | <p>the source material. Large volumes of ingested hetastarch may interfere with coagulation mechanisms and increase the risk of haemorrhage. Anaphylaxis has occurred.</p> <p>Infusions of dextrans may occasionally produce allergic reactions such as urticaria, hypotension and bronchospasm. Severe anaphylactic reactions may occasionally occur and death may result from cardiac and respiratory arrest. Nausea, vomiting, fever, joint pains, and flushing may also occur. Similarly, allergic reactions, sometimes severe (but rare) have been reported following ingestion or inhalation of tragacanth gums.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>Skin Contact</b> | <p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| <b>Eye</b>          | <p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result. The material may produce foreign body irritation in certain individuals.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| <b>Chronic</b>      | <p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Some workers may develop chronic occupational dermatitis (generally mild) through the handling of starch products.</p> <p>When starch is used as a lubricant in surgical gloves, small amounts, released into the patient during the course of surgery, have resulted in granulomas and peritonitis.</p> <p>Studies indicate that diets containing large amounts of non-absorbable polysaccharides, such as cellulose, might decrease absorption of calcium, magnesium, zinc and phosphorus.</p> <p>Polysaccharides are polymeric carbohydrates that consist of monosaccharide units, which are connected together with glycosidic bonds. Due to the structural variation of different monosaccharides as well as the innumerable ways that these building blocks link with each other, polysaccharides can be considered as structurally complex biomacromolecules. Polysaccharides originating from plants (e.g., starch and guar gum), microbes (e.g., xanthan), algae (e.g., alginates and carrageenans) and animals (e.g., glycogen and chitin) are frequently used in food. Starch, a high molar mass compound consisting of (1-&gt;4)-linked alpha-D-glucopyranosyl units, is an important energy nutrient that is abundant in common foods, such as cereals and root crops. Although many other food polysaccharides are not digested in the upper gastrointestinal tract of humans, they often serve functions other than being components giving nutritional value. For example, plant cell-wall polysaccharides, such as arabinoxylans and beta-glucan, exist in cereal-based foods, and "plant gums" are used as thickeners, emulsifiers, emulsion stabilizers, gelling agents and encapsulating agents. These non-digestible polysaccharides are important for health because they are considered as dietary fibre, which promote colon health, regulate post-prandial blood glucose levels and reduce serum cholesterol levels.</p> <p>Despite the fact that nature provides various sources of polysaccharides, and that scientific research on their exploitation as food materials is increasingly active, a relatively low number of polysaccharides are authorized for use as food ingredients. For example, in the European Union (EU) and in Switzerland, among the permitted food additives (identified by an E number) only a small percentage are polysaccharide-based (native or structurally modified). The difference between other food ingredients and food additives is mainly the quantity used in any given product. Food ingredients can be consumed alone as food (e.g., starch), whereas food additives (e.g., carboxymethyl cellulose) are used in small quantities (usually less than 2%) relative to the total food composition but they, nonetheless, play an important role in the food products. Regarding food additive use in Europe, the European Food Safety Authority (EFSA) has an expert Panel on Food Additives and Nutrient Sources Added to Food (ANS), which evaluates the safety of food additives. Similarly, if new ingredients are released into the market, EFSA's Panel on Dietetic Products, Nutrition and Allergies (NDA) has the responsibility of evaluating the safety of Novel Food ingredients</p> <p>The vast majority of polysaccharides used as food ingredients are plant-based. In addition to the cellulosic polysaccharides, other types of food-grade ingredients or additives, such as, vanillin aroma, glycerol esters of wood rosins (E445), xylitol (E967) and steryls/stanol, are derived from wood. The main components of wood are polysaccharides: cellulose (40–50 wt%) and hemicelluloses (20–35%), while lignin comprises 15–30% of wood mass.</p> |

| STARCH, SOLUBLE, REAGENT (ACS) | TOXICITY      | IRRITATION    |
|--------------------------------|---------------|---------------|
|                                | Not Available | Not Available |

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

|                        |                                                                          |
|------------------------|--------------------------------------------------------------------------|
| <b>STARCH, SOLUBLE</b> | No significant acute toxicological data identified in literature search. |
|------------------------|--------------------------------------------------------------------------|

|                                          |   |                                 |   |
|------------------------------------------|---|---------------------------------|---|
| <b>Acute Toxicity</b>                    | ✗ | <b>Carcinogenicity</b>          | ✗ |
| <b>Skin Irritation/Corrosion</b>         | ✗ | <b>Reproductivity</b>           | ✗ |
| <b>Serious Eye Damage/Irritation</b>     | ✗ | <b>STOT - Single Exposure</b>   | ✗ |
| <b>Respiratory or Skin sensitisation</b> | ✗ | <b>STOT - Repeated Exposure</b> | ✗ |
| <b>Mutagenicity</b>                      | ✗ | <b>Aspiration Hazard</b>        | ✗ |

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

Continued...

Toxicity

| STARCH, SOLUBLE, REAGENT (ACS) | Endpoint                                                                                                                                                                                                                                                                                                                 | Test Duration (hr) | Species       | Value         | Source        |
|--------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|---------------|---------------|---------------|
|                                | Not Available                                                                                                                                                                                                                                                                                                            | Not Available      | Not Available | Not Available | Not Available |
| Legend:                        | Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. US EPA, Ecotox database - Aquatic Toxicity Data 4. ECETOC Aquatic Hazard Assessment Data 5. NITE (Japan) - Bioconcentration Data 6. METI (Japan) - Bioconcentration Data 7. Vendor Data |                    |               |               |               |

Sugar-based compounds (saccharides), including polysaccharides are generally easily decomposed by biodegradation. Not all polysaccharides decompose with equal rapidity, and polysaccharides are also synthesised by microorganisms during, for example, the compost maturation phases. Water-insoluble species such as cellulose take longer to decompose and those with a significant degree of branching also take longer.

Persistence and degradability

| Ingredient | Persistence: Water/Soil               | Persistence: Air                      |
|------------|---------------------------------------|---------------------------------------|
|            | No Data available for all ingredients | No Data available for all ingredients |

Bioaccumulative potential

| Ingredient | Bioaccumulation                       |
|------------|---------------------------------------|
|            | No Data available for all ingredients |

Mobility in soil

| Ingredient | Mobility                              |
|------------|---------------------------------------|
|            | No Data available for all ingredients |

SECTION 13 Disposal considerations

Waste treatment methods

|                              |                                                                                                                     |
|------------------------------|---------------------------------------------------------------------------------------------------------------------|
| Product / Packaging disposal | ▶ <b>DO NOT</b> allow wash water from cleaning or process equipment to enter drains.                                |
|                              | ▶ It may be necessary to collect all wash water for treatment before disposal.                                      |
|                              | ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. |
|                              | ▶ Where in doubt contact the responsible authority.                                                                 |
|                              |                                                                                                                     |

SECTION 14 Transport information

Labels Required

|                  |                |
|------------------|----------------|
| Marine Pollutant | NO             |
| HAZCHEM          | Not Applicable |

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| Product name    | Group          |
|-----------------|----------------|
| starch, soluble | Not Applicable |

14.7.3. Transport in bulk in accordance with the IGC Code

| Product name    | Ship Type      |
|-----------------|----------------|
| starch, soluble | Not Applicable |

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

starch, soluble is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

Additional Regulatory Information

Not Applicable

National Inventory Status

| National Inventory                                | Status                                                                                                                                                                                                          |
|---------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Australia - AIIC / Australia Non-Industrial Use   | Yes                                                                                                                                                                                                             |
| Canada - DSL                                      | Yes                                                                                                                                                                                                             |
| Canada - NDSL                                     | No (starch, soluble)                                                                                                                                                                                            |
| China - IECSC                                     | Yes                                                                                                                                                                                                             |
| Europe - EINEC / ELINCS / NLP                     | Yes                                                                                                                                                                                                             |
| Japan - ENCS                                      | No (starch, soluble)                                                                                                                                                                                            |
| Korea - KECI                                      | Yes                                                                                                                                                                                                             |
| New Zealand - NZIoC                               | Yes                                                                                                                                                                                                             |
| Philippines - PICCS                               | Yes                                                                                                                                                                                                             |
| USA - TSCA                                        | All chemical substances in this product have been designated as TSCA Inventory 'Active'                                                                                                                         |
| Taiwan - TCSI                                     | Yes                                                                                                                                                                                                             |
| Mexico - INSQ                                     | No (starch, soluble)                                                                                                                                                                                            |
| Vietnam - NCI                                     | Yes                                                                                                                                                                                                             |
| Russia - FBEPH                                    | No (starch, soluble)                                                                                                                                                                                            |
| UAE - Control List (Banned/Restricted Substances) | No (starch, soluble)                                                                                                                                                                                            |
| Legend:                                           | <b>Yes = All CAS declared ingredients are on the inventory</b><br><b>No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</b> |

SECTION 16 Other information

|               |            |
|---------------|------------|
| Revision Date | 05/03/2025 |
| Initial Date  | 26/10/2022 |

SDS Version Summary

| Version | Date of Update | Sections Updated                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|---------|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1.2     | 05/03/2025     | Toxicological information - Acute Health (inhaled), Toxicological information - Chronic Health, Hazards identification - Classification, Disposal considerations - Disposal, Exposure controls / personal protection - Engineering Control, Exposure controls / personal protection - Exposure Standard, Firefighting measures - Fire Fighter (extinguishing media), Firefighting measures - Fire Fighter (fire/explosion hazard), Firefighting measures - Fire Fighter (fire fighting), Identification of the substance / mixture and of the company / undertaking - Supplier Information |

Other information

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- PC - TWA: Permissible Concentration-Time Weighted Average
- PC - STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit,
- IDLH: Immediately Dangerous to Life or Health Concentrations

## STARCH, SOLUBLE, REAGENT (ACS)

- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- MARPOL: International Convention for the Prevention of Pollution from Ships
- IMSBC: International Maritime Solid Bulk Cargoes Code
- IGC: International Gas Carrier Code
- IBC: International Bulk Chemical Code
  
- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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