



Calcined Petroleum Coke

Alpha Resources LLC

Chemwatch: 4540-90

Version No: 5.1.0.1

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 1

Issue Date: 11/01/2019

Print Date: 04/15/2021

S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name	Calcined Petroleum Coke
Chemical Name	petroleum coke, calcined
Synonyms	pet coke
Chemical formula	Not Applicable
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Relevant identified uses	Used as a refractory furnace lining in the electro-refining of aluminium and other high-temperature services. Used for electrodes in electrolytic reduction of alumina to aluminium. Also used in the foundry steel making process as a carbon addition.
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Alpha Resources LLC
Address	3090 Johnson Road MI 49127 United States
Telephone	(800)833-3083
Fax	(269)465-3629
Website	http://www.alpharesources.com
Email	Not Available

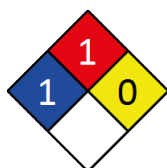
Emergency phone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Eye Irritation Category 2B
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Label elements

Hazard pictogram(s)	Not Applicable
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Calcined Petroleum Coke

Signal word	Warning
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Hazard statement(s)

H320	Causes eye irritation.
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Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P264	Wash all exposed external body areas thoroughly after handling.
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Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
64743-05-1	100	<u>petroleum coke, calcined</u>

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. In case of burns: ▶ Quickly immerse affected area in cold running water for 10 to 15 minutes. ▶ Bandage lightly with a sterile dressing. Treat for shock if required. ▶ Lay patient down. Keep warm and rested. ▶ Transport to hospital, or doctor.
Inhalation	▶ If dust is inhaled, remove from contaminated area. ▶ Encourage patient to blow nose to ensure clear passage of breathing. ▶ If irritation or discomfort persists seek medical attention. ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.
Ingestion	▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.

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- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Fire-fighting measures

Extinguishing media

- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with strong oxidising agents as ignition may result
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Special protective equipment and precautions for fire-fighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus plus protective gloves. ▸ Prevent, by any means available, spillage from entering drains or water courses. ▸ Use water delivered as a fine spray to control fire and cool adjacent area. ▸ DO NOT approach containers suspected to be hot. ▸ Cool fire exposed containers with water spray from a protected location. ▸ If safe to do so, remove containers from path of fire. ▸ Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	Combustible Burns at high temperatures. Decomposition products are combustible Combustion/decomposition may produce acrid/toxic fumes of carbon monoxide (CO). carbon dioxide (CO ₂) sulfur oxides (SO _x) Avoid creating dust - may present dust explosion hazard. Dry dust can be electrostatically charged by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport. Build-up of electrostatic charge may be prevented by grounding.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▸ Remove all ignition sources. ▸ Clean up all spills immediately. ▸ Avoid contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment. ▸ Use dry clean up procedures and avoid generating dust. ▸ Place in a suitable, labelled container for waste disposal.
Major Spills	Remove all ignition sources. ▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Control personal contact with the substance, by using protective equipment and dust respirator. ▸ Prevent spillage from entering drains, sewers or water courses. ▸ Recover product wherever possible. Avoid generating dust. ▸ Sweep / shovel up. ▸ If required, wet with water to prevent dusting. ▸ Put residues in labelled plastic bags or other containers for disposal. ▸ Wash area down with large quantity of water and prevent runoff into drains.

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- If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	- Remove all ignition sources. ▸ Limit all unnecessary personal contact. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area. ▸ Avoid contact with incompatible materials. ▸ When handling, DO NOT eat, drink or smoke. ▸ Keep containers securely sealed when not in use. ▸ Avoid physical damage to containers. ▸ Always wash hands with soap and water after handling. ▸ Work clothes should be laundered separately. ▸ Use good occupational work practice. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. ▸ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Other information	▸ Keep dry. ▸ Store under cover. ▸ Store in a well ventilated area. ▸ Store away from sources of heat or ignition. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	Multi-ply paper bag with sealed plastic liner or heavy gauge plastic bag. NOTE: Bags should be stacked, blocked, interlocked, and limited in height so that they are stable and secure against sliding or collapse. Check that all containers are clearly labelled and free from leaks. Packing as recommended by manufacturer.
Storage incompatibility	For carbon powders: ▸ Avoid oxidising agents, reducing agents. ▸ Reaction with finely divided metals, bromates, chlorates, chloramine monoxide, dichlorine oxide, iodates, metal nitrates, oxygen difluoride, peroxyformic acid, peroxyfuroic acid and trioxxygen difluoride may result in an exotherm with ignition or explosion. Less active forms of carbon will ignite or explode on suitably intimate contact with oxygen, oxides, peroxides, oxosalts, halogens, interhalogens and other oxidising species. ▸ Explosive reaction with ammonium nitrate, ammonium perchlorate, calcium hypochlorite and iodine pentoxide may occur following heating. Carbon may react violently with nitric acid and may be explosively reactive with nitrogen trifluoride at reduced temperatures. In the presence of nitrogen oxide, incandescence and ignition may occur. Finely divided or highly porous forms of carbon, exhibiting a high surface area to mass (up to 2000 m²/g) may function as unusually active fuels possessing both adsorptive and catalytic properties which accelerate the release of energy in the presence of oxidising substances. Dry metal-impregnated charcoal catalysts may generate sufficient static, during handling, to cause ignition. ▸ Graphite in contact with liquid potassium, rubidium or caesium at 300 deg. C. produces intercalation compounds (C8M) which ignite in air and may react explosively with water. The fusion of powdered diamond and potassium hydroxide may produce explosive decomposition.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
petroleum coke, calcined	30 mg/m ³	330 mg/m ³	2,000 mg/m ³

Ingredient	Original IDLH	Revised IDLH
petroleum coke, calcined	Not Available	Not Available

Exposure controls

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Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. ▸ Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates are relatively large, a certain proportion will be powdered by mutual friction. ▸ Exhaust ventilation should be designed to prevent accumulation and recirculation of particulates in the workplace. ▸ If in spite of local exhaust an adverse concentration of the substance in air could occur, respiratory protection should be considered. Such protection might consist of: (a): particle dust respirators, if necessary, combined with an absorption cartridge; (b): filter respirators with absorption cartridge or canister of the right type; (c): fresh-air hoods or masks ▸ Build-up of electrostatic charge on the dust particle, may be prevented by bonding and grounding. ▸ Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to efficiently remove the contaminant. <table border="1"> <thead> <tr> <th>Type of Contaminant:</th><th>Air Speed:</th></tr> </thead> <tbody> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td><td>1-2.5 m/s (200-500 f/min.)</td></tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td><td>2.5-10 m/s (500-2000 f/min.)</td></tr> </tbody> </table> Within each range the appropriate value depends on: <table border="1"> <thead> <tr> <th>Lower end of the range</th><th>Upper end of the range</th></tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td><td>1: Disturbing room air currents</td></tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only</td><td>2: Contaminants of high toxicity</td></tr> <tr> <td>3: Intermittent, low production.</td><td>3: High production, heavy use</td></tr> <tr> <td>4: Large hood or large air mass in motion</td><td>4: Small hood-local control only</td></tr> </tbody> </table> Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 f/min) for extraction of crusher dusts generated 2 metres distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.	Type of Contaminant:	Air Speed:	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
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Personal protection																	
Eye and face protection	▸ Safety glasses with side shields; or as required, ▸ Chemical goggles. ▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]																
Skin protection	See Hand protection below																
Hands/feet protection	Wear chemical protective gloves, e.g. PVC. Wear safety footwear.																
Body protection	See Other protection below																
Other protection	▸ Overalls. ▸ Barrier cream ▸ Eyewash unit.																

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

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Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	- -	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Grey/black granular/powder with no odour or slight sulfurous odour; insoluble in water.		
Physical state	Divided Solid	Relative density (Water= 1)	1.9-2.1
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	<400
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Negligible
Vapour pressure (kPa)	Negligible	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Unstable in the presence of incompatible materials Stable under normal storage conditions Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	Generated dust may be discomforting Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings
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	should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.	
Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.	
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.	
Eye	There is some evidence to suggest that this material can cause eye irritation and damage in some persons.	
Chronic	Long term exposure to coke dust (also, aluminium, vanadium and nickel etcetera) is considered an aggravating factor for chronic simple bronchitis, mild lung fibrosis, resulting from factors such as infectious diseases or smoking. ♦ Also, it may be irritating and harmful to the eyes, skin, nose and throat. Reports from Potroom workers and Coke oven workers has witnessed possible cancer causing effect and mortality from excessive and prolonged exposure to these dust particle but no conclusive evidence of cancer causing effect or genetic defect was established for micronized delayed process coke dust based on experiment with rat and monkey.	
Calcined Petroleum Coke	TOXICITY	IRRITATION
	Not Available	Not Available
petroleum coke, calcined	TOXICITY	IRRITATION
	Not Available	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

PETROLEUM COKE, CALCINED	for petroleum cokes Human Health Effects: Humans can be exposed to petroleum coke primarily via the dermal and inhalation routes. The majority of the existing animal toxicity studies have been conducted on green coke which has a higher volatile matter content than calcined coke. Due to the physical-chemical characteristics of coke described above, and the lack of systemic toxicity observed in a mouse lifetime dermal study, inhalation was considered to be the route of exposure with the greatest potential to demonstrate hazard. The majority of the mammalian health data provided in this report describe inhalation studies. Acute Toxicity: There are no single dose acute studies on petroleum coke. Repeated-dose inhalation studies on green coke demonstrated a low degree of toxicity with no treatment-related deaths. Based on the OECD 421 Reproductive/Developmental Toxicity Screening Test (see below), the acute inhalation LC50 for both green and calcined coke is estimated to be > 300 mg/m3. Petroleum coke has a low acute toxicity hazard potential. Repeated-Dose Toxicity: No Screening Information Data Set (SIDS) guideline repeated-dose studies have been conducted on petroleum coke. Two-year carcinogenicity/chronic toxicity studies on green coke have been conducted in rats and monkeys. Inhalation of petroleum coke in these two studies caused inflammatory and non-oncogenic proliferative changes in the nose and lungs in rats, but not monkeys. These portal-of-entry effects were considered to be non-specific responses of the respiratory tract to high concentrations of insoluble particles rather than compound specific-induced effects, and are supported by the lack of systemic toxicity observed in the two-year animal studies. Using results of two-year chronic toxicity/carcinogenicity studies in rats and monkeys, a conservative estimate of the portal-of-entry repeated-dose LOAEL was < 10 mg/m3, and the inhalation repeated-dose systemic NOAEL was estimated to be >30 mg/m3. Additionally, green coke was not carcinogenic in rats or monkeys at 30 mg/m3 (the highest concentration tested). Petroleum coke repeated-dose hazard potential is low. In Vitro Genetic Toxicity – Gene mutation: Green coke was not mutagenic in standard in vitro genetic toxicity tests in bacteria and mammalian cells. However, when tested in a modification of the Salmonella bacterial mutagenicity assay developed for petroleum substance testing, the dimethyl sulfoxide (DMSO) extracts of petroleum coke were mutagenic. In Vivo Genetic Toxicity: Green coke has been evaluated in three inhalation studies for the ability to produce chromosome aberrations in a bone marrow cytogenetics assay. In the first study, no aberrations were observed in rats after 20 days of exposure to 10 or 40 mg/m3 petroleum coke. In a second study, an increase in chromosomal abnormalities was seen after 5 days of treatment at the same exposure concentrations used in the first study. However, it was later determined that the slides from the second study had been misread, and that the results from the second study should be considered inconclusive. To resolve uncertainty, a third in vivo cytogenetics study was conducted on bone marrow from male and female rats in the chronic inhalation study. Chromosomal aberrations were not seen in this third study after 5 days, 12 months or 22 months of exposure to petroleum coke at 10 or 30 mg/m3. The weight of the evidence from these three studies indicates that green coke was not genotoxic in in vivo bone marrow chromosome cytogenetic assays. Petroleum coke has a low potential to cause genetic toxicity based on in vivo testing. Reproductive and Developmental Toxicity: No parental systemic toxicity or developmental effects were observed in an OECD 421 Reproductive/Developmental Toxicity Screening Test at green coke concentrations up to 300 mg/m3 (the highest concentration tested). A small but not statistically significant reduction in fertility in rats was observed at 300 mg/m3. As this response was different from historical experience, the mid-dose (100 mg/m3) was selected as the NOAEL for reproductive toxicity. The reproductive and developmental toxicity hazard potential for petroleum coke is low. Carcinogenicity: Petroleum coke was not carcinogenic in three carcinogenicity studies. Rats and monkeys were exposed via inhalation five days/week for two years to 0, 10, or 30 mg/m3 green coke. No excess cancers were observed. In a lifetime skin
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painting study, mice were exposed to 0 or 100 l of 250 mg/mL green coke and no excess skin or visceral cancers were observed.
Conclusions: Both green coke and calcined coke (using read-across from green coke) have a low potential for inducing adverse effects to the environment and, with the exception of non-compound-specific, insoluble particle portal-of-entry effects, to human health.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Calcined Petroleum Coke	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
petroleum coke, calcined	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	- Recycle wherever possible or consult manufacturer for recycling options. - Consult State Land Waste Authority for disposal. - Bury or incinerate residue at an approved site. - Recycle containers if possible, or dispose of in an authorised landfill.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
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Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
petroleum coke, calcined	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
petroleum coke, calcined	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

petroleum coke, calcined is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)

US TSCA Chemical Substance Inventory - Interim List of Active Substances

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	No
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

None Reported

State Regulations

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US. California Proposition 65

None Reported

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (petroleum coke, calcined)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (petroleum coke, calcined)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	No (petroleum coke, calcined)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 Other information

Revision Date	11/01/2019
Initial Date	11/01/2009

SDS Version Summary

Version	Date of Update	Sections Updated
5.1.0.1	10/31/2019	One-off system update. NOTE: This may or may not change the GHS classification

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
 PC—STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit.
 IDLH: Immediately Dangerous to Life or Health Concentrations
 ES: Exposure Standard
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index

Calcined Petroleum Coke

AIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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